



# How HVAC can on oil & gas insta

### Enabling Wellbeing for people

**Halton** is passionate about indoor environments. The company offers business enhancing solutions for safe, comfortable and energy efficient environments for companies that value wellbeing and productivity of their customers and personnel.

**HVAC** can play a vital role in improving safety by providing good thermal conditions and protecting against hazards in the production process.

#### Quality

Designing and selecting equipment should always be done according to the operation environment. The HVAC installation should always maintain the designed performance level. New technologies that are utilizing automation enable a supervision and monitoring system that add value to the operators.

Type approvals from the major classification societies and worldwide references are a solid proof about the product quality. A reliable manufacturer has also paid attention to cerficiations like ISO 9001, ISO3834-2, ISO 14001, OHSAS 18001 and ATEX.

The technology developed during the past years has enabled companies to operate in more extreme conditions than ever before. The equipment and materials chosen must be designed for demanding conditions.

# maintain safety lation

### Halton's Expertise

#### Protecting people against hazards in oil & gas production process

#### Gas leakage in production

Through a well-managed HVAC it is possible to take following things into consideration.

- Securing the Temporary Refuge room with a good HVAC system
  - Creating over pressure for the TR room in order to restrict the gas leakage into the room.
     This can be done with an intelligent HVAC solution.
- Isolating the TR room and the HVAC ducting in case of gas
  detection
  - Knowing the available reaction time in case of gas leakage
  - Fast closing of the HVAC ducting with an efficient shutoff damper is mandatory
  - Low leakage of a shut-of damper is a necessity

#### **Blast situation**

The building should be protected against a possible blast in order to avoid the blast progression into the building via HVAC system. It is highly important to define the possible forces of blast, choose the correct and sufficiently sized blast protection equipment and install the equipment correctely into the HVAC system.

#### Fire risk

A fire can ignite during the production process even if all precautions have bee taken. It can also start in other areas like accommodation or galleys. Fire and gas dampers installed in HVAC ducts have a significant role in preventing the progression of fire, smoke and gases. As smoke and other toxic gases can be more dangerous than the fire itself, it is important that the chosen fire damper also prevents smoke and gas from spreading.

Fire can also start in accommodation areas and spread from room to room, not via ductwork. In that case it is possible to utilize Halton Active Smoke Control solution.



Photo for illustration purposes courtesy of Øyvind Hagen / State

# HVAC dampers for all applications

## Safety comes first in extreme working conditions.

Because smoke and toxic gases can be more dangerous than fire itself, it is important that the fire dampers prevent smoke from spreading. Halton is the manufacturer of gastight fire dampers.



NOUSTARE

### A0(60) fire and gas dampers and H-Class fire dampers

Halton Marine A0(A60) fire damper range includes the world's best-selling marine fire and gas danper FDB2, as well as FDA fire and gas damper, specifically designed for oil & gas applications. Halton FDH dampers are developed to meet H-Class integrity. Halton offers a wide range of ATEX approved dampers

#### **Blast dampers**

systems against destructive blast forces. Halton BDH is designed to be installed in protection of industrial facilities like platforms and refineries in Oil & Gas industry and chemical facilities in Heavy industry.



#### **CE-marked fire damper**

Halton FCE fire dampers are CE-marked according EN 15650:2010 and tested according to EN 1366-2 standard. Halton FCE fire dampers are used as safety related components in ventilation systems. The FCE fire damper is used to prevent fire and smoke spreading through ducting.

#### Shut-off and airflow control dampers

A wide range of products to control and balance the supply of fresh air. When necessary, dampers can be used to shut-off the ventilation ducts (possible emergency situation)

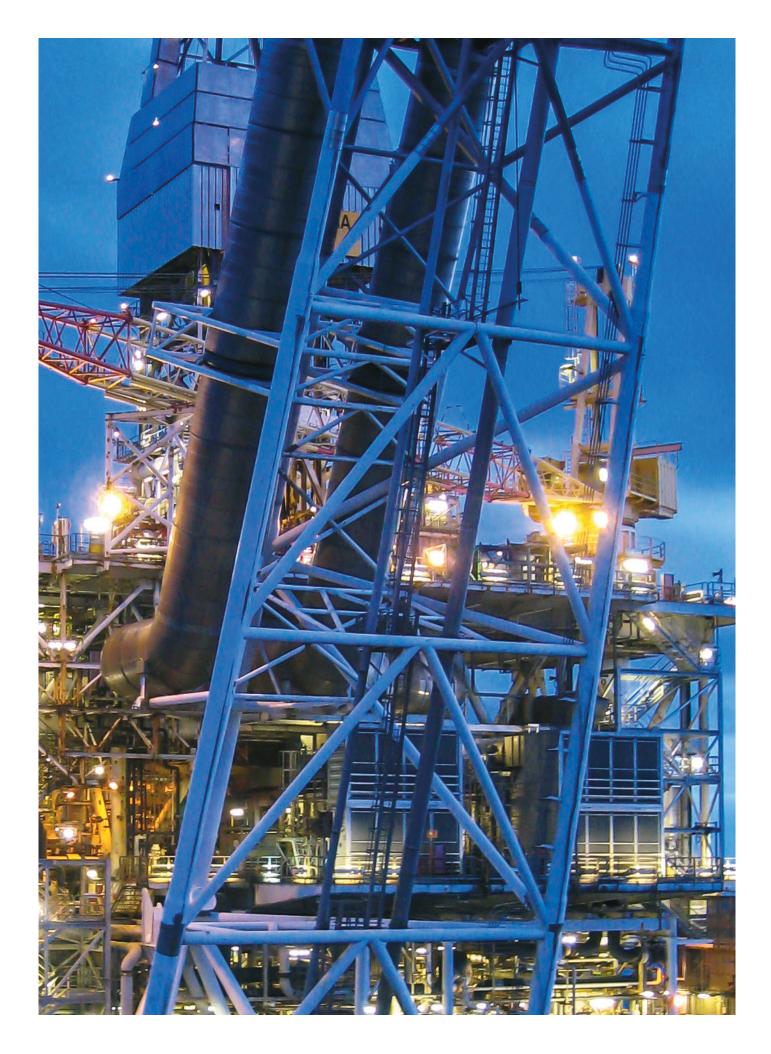
HML airflow units for large air volumes come with centralized airflow heating.

#### Non-return and pressure relief dampers

Halton BLD non-return dampers prevent backflow and protect the fan and other system components against pressure. BRD pressure relief dampers regulate over pressure in designated areas and vent excess pressure and in applications of gaseous fire fighting systems.

#### The actuated pressure control damper

The feature combines any Halton Marines' fire or shutoff dampers with a modulating actuator and a separate controller thus eliminating the need of a pressure relief or balancing damper. The controller constantly monitors the pressure in the room and communicates directly to the actuator to adjust and maintain the pressure.



### **Droplet** separators

### In adverse conditions...

Even the calmest weather conditions contain moisture. salty spray particles, and airborne aerosol particles that must be removed to protect e.g. HVAC systems, engine room intakes, machinery spaces, and diesel and gas turbines engine air intakes. The high-efficient droplet separator results in maintenance, repair and replacement cost savings.



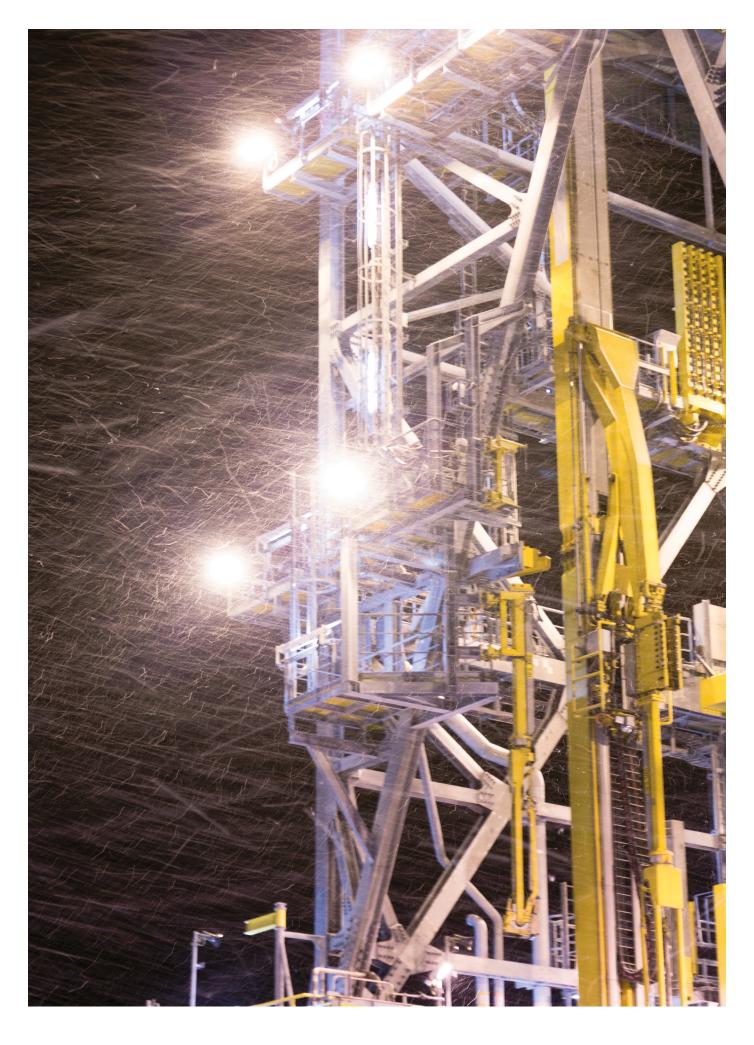
#### **Droplet separators**

#### For cold conditions



#### **External louvres**



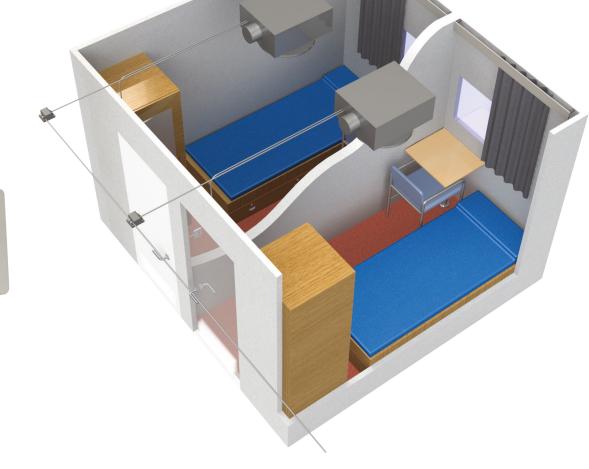


# Room and cabin ventilation

Safe, controlled and comfortable environments for people to work and live in.



Photo for illustration purposes courtesy of Kjetil Alsvik / Statoil





Halton offers total air-conditioning packages for different types of cabins and rooms. VAV/CAV unit with intelligent automation and room thermostat can operate as stand-alone unit or in a network. Network enables air-conditioning in cabins to be controlled, monitored and adjusted by supervision system.

#### **Cabin units**

Halton pressure-independent cabin units control and maintain airflow individually in each cabin and thus sound levels and comfort are kept in optimal conditions. The cabin unit is actively monitoring the environment and adapting to the changing conditions.

Halton Marine cabin ventilation equipment can operate on a LON, Ethernet or Wi-Fi network with a dedicated network adapter.

Halton cabin units are also available without airflow measurement as pressure dependent units. The manually operated cabin units include reheater and control unit or just a manual damper (manual model) which both allow the manual adjustment of airflow quantity.

#### **Fancoils**

Halton fancoil is a vertisile solution for air treatment and control that has been specifically designed for silent cabin comfort. The compact design possibilities and excellent performance levels make Halton fancoil solution easily adaptable for different type of projects.

#### **CABEAM**

bringing to the market a completely new kind of patented ventilation solution which offers the next level of comfort what comes to air distribution and HVAC sound levels in cabins. The operating costs for the system is substantially lower than with any mechanical HVAC solution.

#### **Active smoke control**

Halton Marine cabin ventilation system can be equipped with components and controls that, combined with the ship's or platform's fire alarm system, act as an Active Smoke Control system.

In case of fire, the solution keeps the escape routes clear from smoke and prevents toxic gases spreading to non-affected areas.

Halton's Active Smoke Control solution is compatible with different kinds of emergency and evacuation strategies.

# Network takes it to the next level

What if you were able to control, monitor and adjust cabin indoor climate centralized via network?

#### **Network offers many advantages**

In a network, selected HVAC parameters can be managed through a HMI (Human Machine Interface). Network solution opens numerous possibilities to include additional safety and energy efficiency features in cabin ventilation. Units can be adjusted and controlled by a HMI according to customer's needs. It is also possible to connect additional sensors, e.g. pressure and fire detection in cabin units. All selected parameters and indications are visible on the HMI.

The network also enables optimization of the cabin ventilation system. Halton pressure-in-dependent operation system working in a network enables the lowest energy consumption. It also gives a possibility to trace the trend of each cabin on the HMI. Monitoring and controlling can be done without entering the cabin.

#### Advanced energy efficiency

The Halton calculator collects the information from each terminal unit and signals to the Air Handling Unit (AHU) to adapt to the demand. Based on the information from terminal units, AHU's supply air temperature is regulated to cut down unnecessary cooling and prevent unnecessary electrical heating inside the terminal unit. The supply air temperature is kept actively at an optimum level together with humidity control. With Halton Marine advanced energy efficiency technology it is possible to save up to 35% in cabin HVAC energy consumption.

#### **Halton networks**

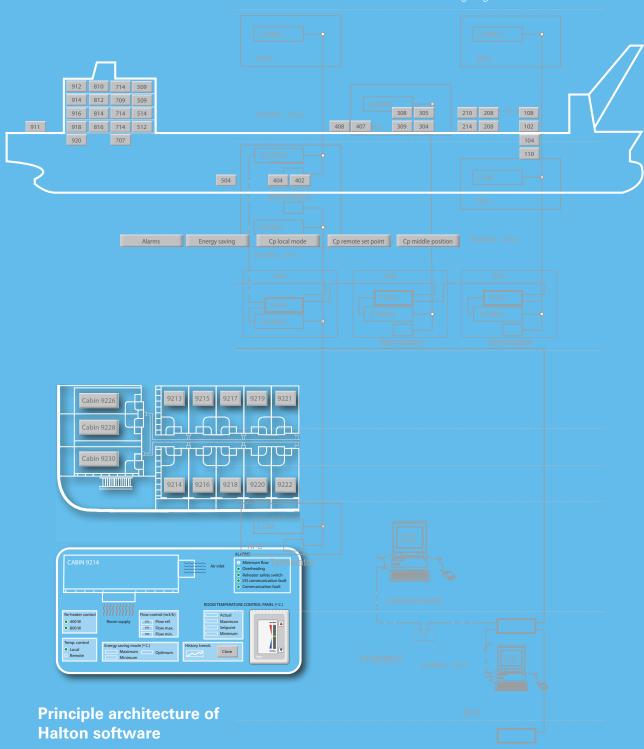
Halton Marine cabin ventilation solutions can be connected to LON, Ethernet or Wi-Fi networks or a combination of them.

Cabin ventilation products operating as standalone are easy to connect to a network simply by adding a network adapter.

Halton network solution can be adapted to an existing Ethernet network built on board, which is normally used for other services such as IP-telephone, Internet, multimedia, IP-television etc.

#### **Network architecture**

Halton Marine offers its services fo designing the network architecture.



The software offers an overview from a cabin ventilation system, to each cabin that can be individually adjusted, controlled and monitored via network. Halton's supervision system interface is always built according to the customer's needs.



# Laboratory solutions

Exceptionally safe and efficient workspaces for laboratory professionals.



In industry applications the laboratories are often used to carry out tests that are hazardous, often contain explosion risks and involve toxic materials. Halton range includes different material options to suit actual needs. In laboratories with explosion risk, Halton supplies system with ATEX compliant components.

#### **Halton Vita Lab Solo**

Halton Vita Lab Solo is a fast and accurate airflow management solution for all types of fume cupboards and exhausts in laboratories where safety needs to be ensured in all conditions.

- Suitable for all fume cupboards and laboratory exhausts
- Constantly safe operations with fast response
- User-friendly control and alarm panel
- Enhanced energy efficiency with occupancy control

#### **Halton Vita Lab Room**

Halton Vita Lab Room provides intelligent and efficient control of laboratory pressure and thermal comfort for optimal space management.

- Thermal comfort and safety for the entire room
- Energy efficiency
- User-friendly control and alarm panel
- Integrated temperature control

#### **Halton Vita Lab Zone**

Halton Vita Lab Zone provides enhanced system stability with integrated zonal pressure management. The system ensures constant conditions for the Vita Lab Solo and Vita Lab Room solutions.

- Prevents zone-to-zone fluctuation
- Enhances safety by maximum airflow limitation
- Easy design and layout modification with simple installation and maintenance

# High-efficiency galley ventilation

## Meet proven reliability, usability and hygienic conditions with low maintenance needs

Halton Marine is the leading supplier of galley ventilation equipment. With more than 25 years of experience, Halton Marine provides a wide range of solutions for demanding applications with technological advantages.

### Capture Jet<sup>3</sup> technology enables maximum capture with reduced airflows, smaller ducts, fans and reduced sound levels

Halton Capture Jet<sup>3</sup> prevents the heat and impurities produced by cooking appliances spreading to a galley. Compared to conventional galley hoods, Capture Jet<sup>3</sup> technology enables a hood to operate with up to 45% lower exhaust airflow rates with the same capture efficiency. This opens a possibility to design smaller fans and ductwork. In the supply side, less make up air is needed for cooling purposes, enabling savings in air handling units and chillers. The technology results in savings of weight, space and energy consumption. Capture Jet<sup>3</sup> does not necessarely require a separate supply air duct. In this case, Capture Jet Fan takes the required air from the galley. This also saves space as well as contruction and operational costs.

#### Water wash system for easy service

Halton KWH, KWT and KW3 hoods are equipped with an automatic washing system that cleans the filters, UV-lamps and the exhaust plenum at programmable time. The washing cycle is automated with a separate control cabinet. KWH, KWT and KW3 are especially designed for high capacity utilization in demanding applications where improved hygienic conditions, safety and reliability play an important role.

### M.A.R.V.E.L. demand based ventilation

The Halton M.A.R.V.E.L. system monitors the activity of cooking and optimizes the airlows in galleys. This intellegent system enables substantial savings in energy consumption while keeping the indoor environment conditions at an excellent level. Hundreds of customers worldwide rely on Halton M.A.R.V.E.L..

### The best grease filtration in the market

Based on Halton's patented highly efficiency Capture Jet solution and advanced mechanical KSA filter technology, the UV-light technology feature with scheduled maintenance keeps the plenum and duct virtually grease-free and mitigates the cooking odor and emissions. This also helps to reduce a serious fire risk and repetitive cleaning of the ducts.













# At your service

Halton Marine bases its business on flexibility, reliability and customer orientation



### on



\*) Note: available certificates might vary on different Halton manufacturing facilities

Halton Marine production emphasizes tailoring, which means that solutions are adapted for each customer's specific needs. Halton Marine supplies solutions not only for new-builds, but also for refurbishments.

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### About us

#### Halton Marine, Energy and Infrastructure

#### **Halton Group**

Halton Group specializes in indoor environment solutions, ranging from public and commercial buildings to foodservice facilities. Founded in Finland in 1969, Haiton

