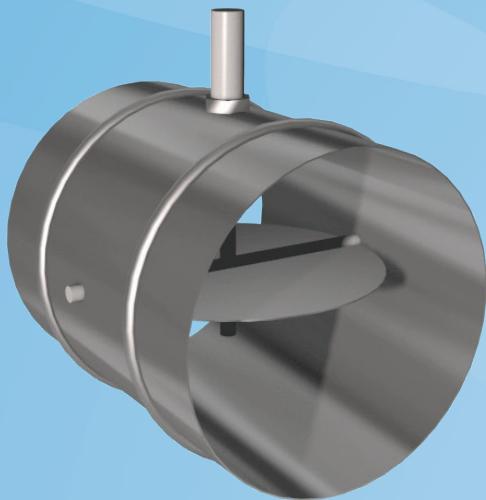


# Halton RMC

## Constant Airflow Damper



- Constant airflow damper without external power supply, self-balancing operation
- Effective commissioning
- Large operation area, pressure range of 50...600 Pa and optionally up to 1000 Pa
- Galvanised steel design

### Product models

- Models with and without insulated casing

### MATERIAL

| PART                    | MATERIAL         |
|-------------------------|------------------|
| Housing                 | Galvanised steel |
| Damper blade            | Aluminium        |
| Damper blade bearings   | PTFE             |
| Tube for the adjustment | Plastic          |
| Ring seals              | Rubber           |

### QUICK SELECTION

| D<br>[mm] | qmin<br>[l/s] | qmin<br>[m³/h] | qmin(recommend)<br>[l/s] | qmin(recommend)<br>[m³/h] | qmax<br>[l/s] | qmax<br>[m³/h] |
|-----------|---------------|----------------|--------------------------|---------------------------|---------------|----------------|
| 100       | 19            | 70             | 31                       | 113                       | 61            | 220            |
| 125       | 28            | 100            | 49                       | 177                       | 78            | 280            |
| 160       | 50            | 180            | 80                       | 290                       | 139           | 500            |
| 200       | 69            | 250            | 126                      | 452                       | 250           | 900            |
| 250       | 139           | 500            | 196                      | 707                       | 417           | 1500           |
| 315       | 222           | 800            | 312                      | 1122                      | 611           | 2200           |
| 350       | 278           | 1000           | 503                      | 1810                      | 1056          | 3800           |

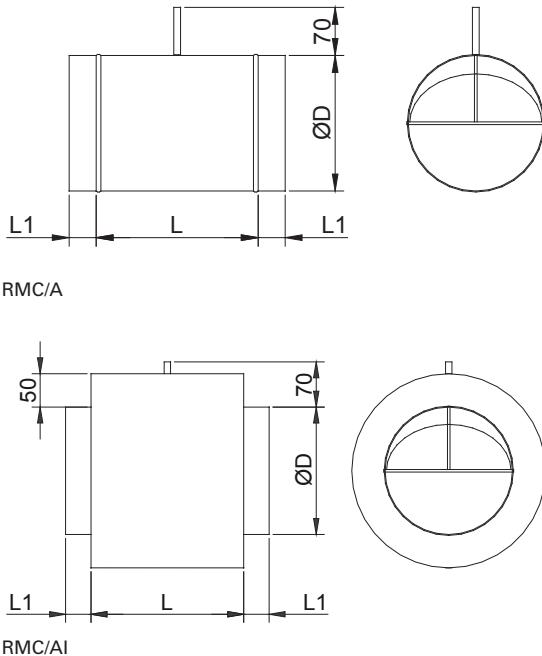
qmin Minimum airflow

qmin(recommend) Recommende minimum airflow at 50Pa minimum unit pressure loss

qmax Maximum airflow

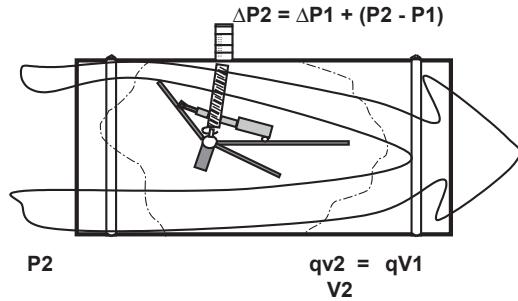
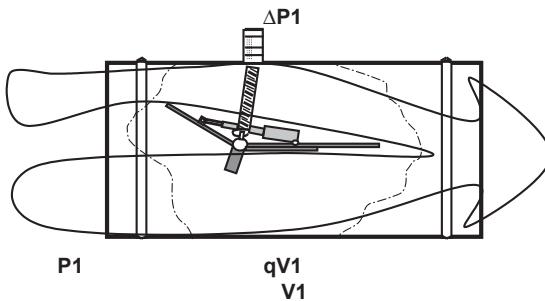
## DIMENSIONS

| NS  | L   | L1 | ØD  |
|-----|-----|----|-----|
| 100 | 170 | 40 | 99  |
| 125 | 170 | 40 | 124 |
| 160 | 240 | 40 | 159 |
| 200 | 240 | 40 | 199 |
| 250 | 240 | 40 | 249 |
| 315 | 220 | 60 | 314 |
| 400 | 295 | 60 | 399 |



## PRODUCT MODELS

| PRODUCT MODEL       | CODE | DESCRIPTION  |
|---------------------|------|--|
| External insulation | I    | Mineral wool, thickness 50 mm, for sound insulation and reduction of heat transfer |
| Standard            | N    | No insulation  |



## Function

Constant airflow damper RMC is an independent control element operating without an external power supply, maintaining the required airflow rate regardless of upstream pressure changes. Consequently, system balancing is not needed.

As the dynamic pressure in the duct branch increases, the damper turns, thus increasing the pressure loss and preventing an excessive increase in the airflow rate. Similarly, as the dynamic pressure increases, the spring returns the blade to the open position, reducing the pressure loss and thus maintaining a constant airflow rate.

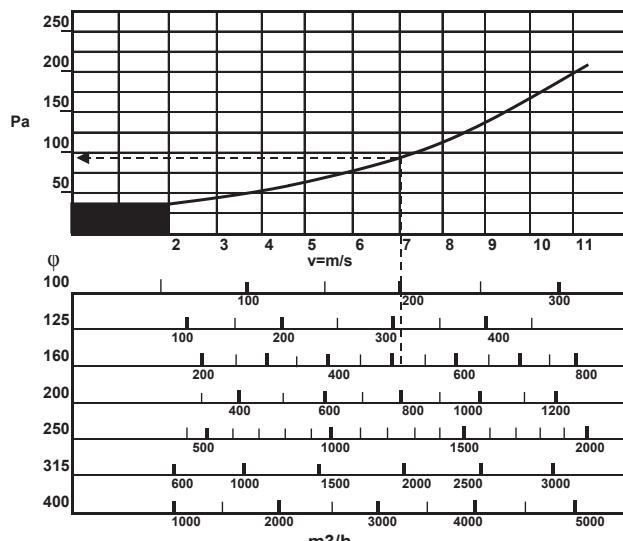
The constant airflow damper includes a damper blade, supported by bearings and connected to an adjustment spring. As a result of the balance between aerodynamic forces and the spring effect, the necessary throttling effect is achieved and the set airflow rate is achieved.

## Operation range

The constant airflow damper operates from a minimum pressure difference over the unit, which

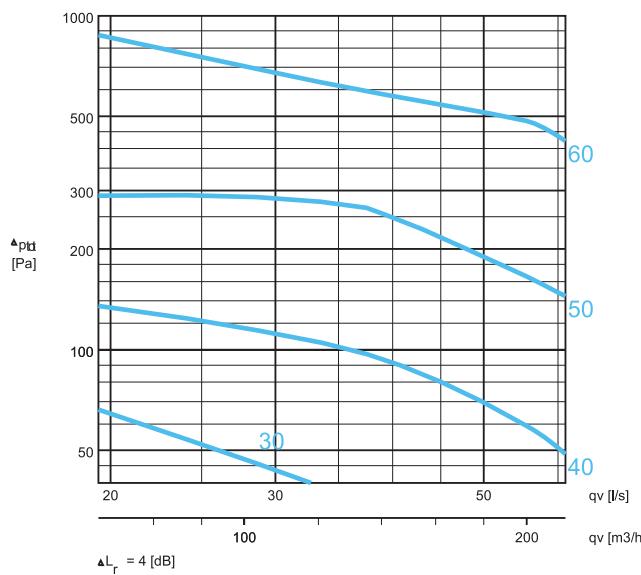
depends on the air velocity (see diagram below) to a maximum pressure difference of 1000 Pa.

For example, if air velocity in duct is 7 m/s, the unit pressure loss is approximately 100 Pa or above.

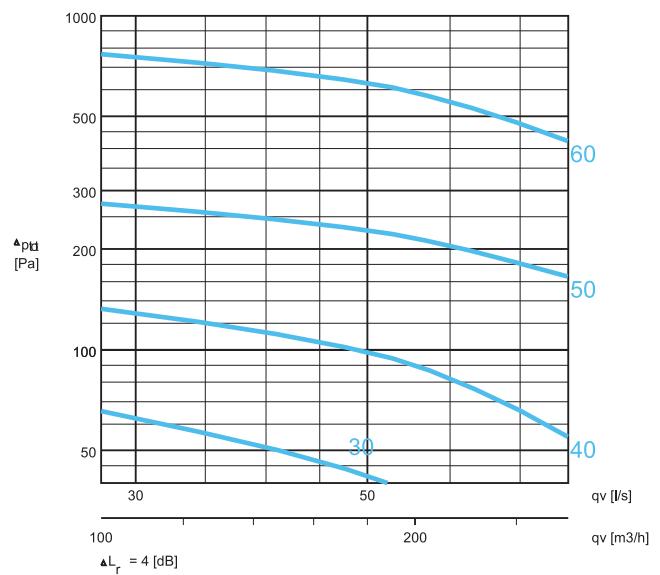


## Pressure drop and sound data

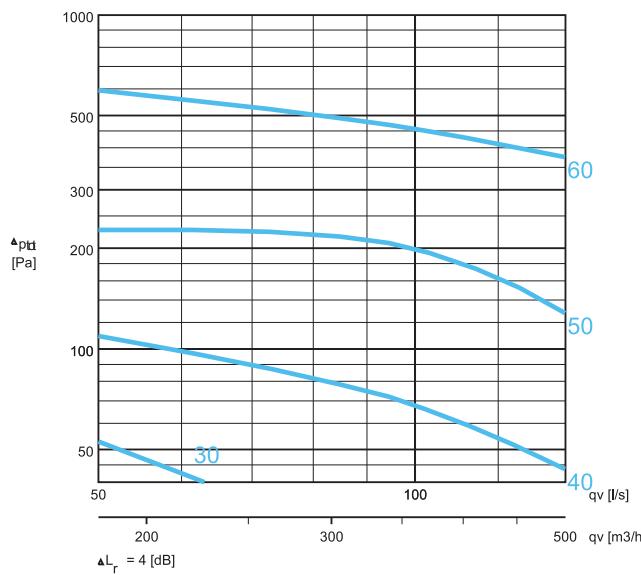
RMC/N-100



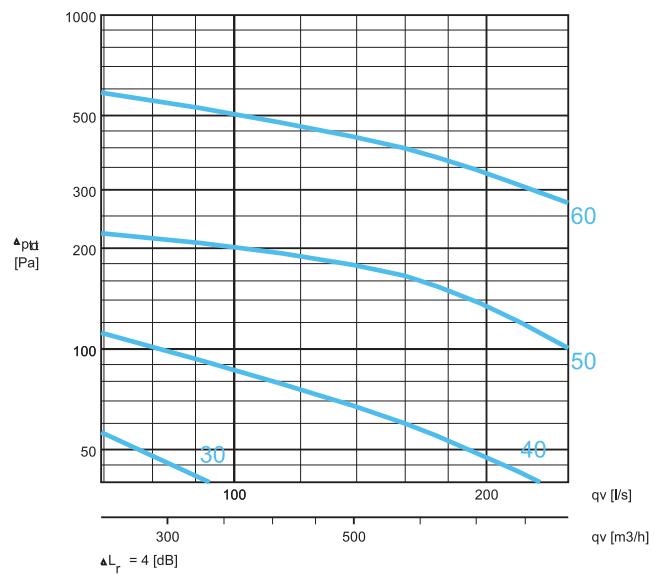
RMC/N-125



RMC/N-160

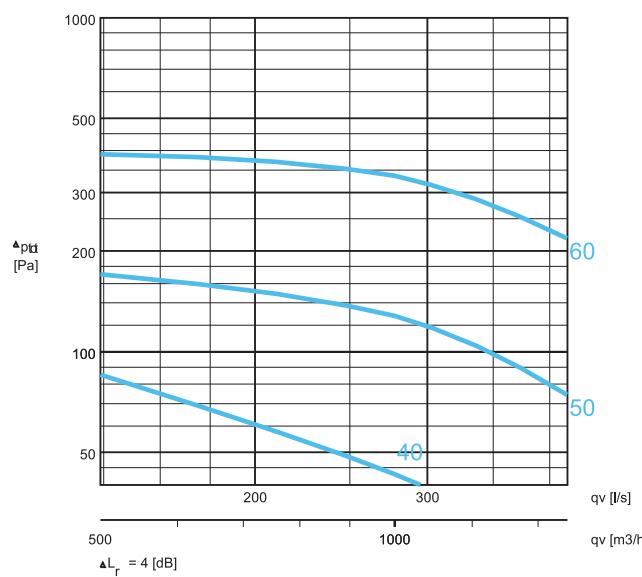


RMC/N-200

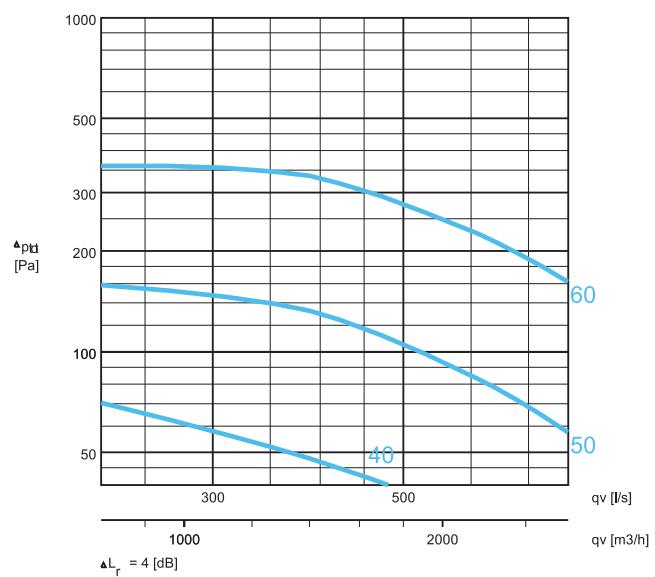


## Pressure drop and sound data

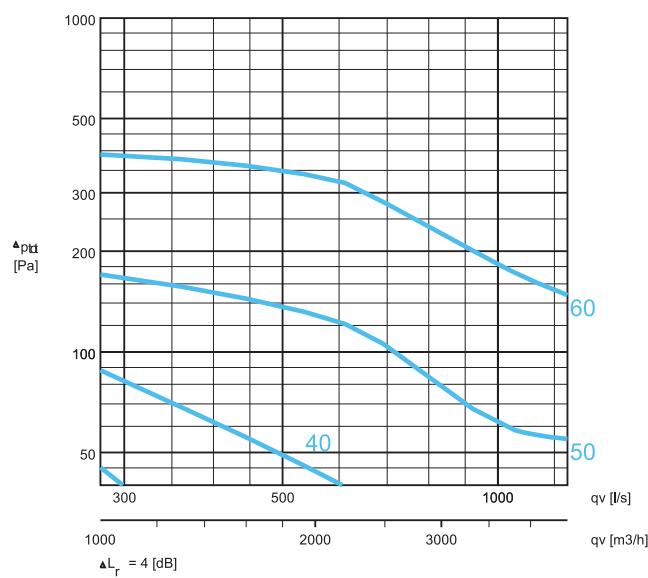
RMC/N-250



RMC/N-315



RMC/N-400







## Installation

### Safety distances for the damper

The airflow control damper should be installed in undisturbed airflow. The airflow velocity profile in the duct should be sufficiently even, without disturbances caused by bends, T-branches etc.

The necessary safety distance after a bend or a T-branch is 3 x the duct diameter.

The airflow control damper should be installed so that the arrow on the damper corresponds to the direction of the airflow. See the installation examples.

### Suggested specifications

The constant airflow damper shall operate without an electric or pneumatic external power supply.

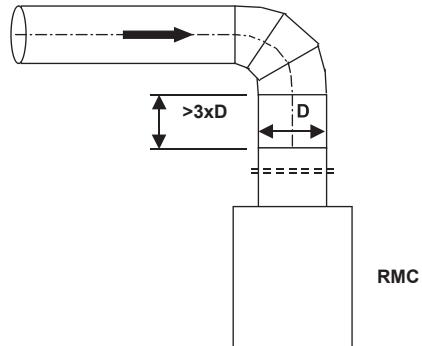
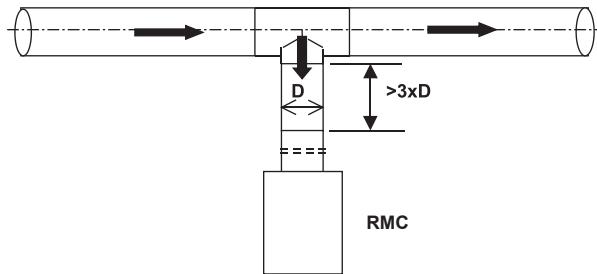
The damper casing shall be made of galvanised steel and the blade of aluminium.

The damper shall operate with an adjustable spring.

Dampers shall be factory-set to the required airflow rate.

The damper with a manual adjustment device shall be able to be easily set or reset on the work site, during commissioning.

The damper casing shall be insulated with mineral wool as sound and heat insulation material (optional).



### Product code

RMC/S-D

S = Model

N Standard, without insulation

I Casing with 50 mm insulation

D = Diameter of duct connection

100, 125, 160, 200, 250, 315, 400

Code example

RMC/A-100