The World's First Sustainable Solid State HVAC Solution

Rethink HVAC with the TTAP Platform

TTAP [Terminal Treatment of Air with Peltier] from Halton, in partnership with Phononic, is an HVAC terminal unit using Thermo-Electric technology to provide all-electric active cooling and heating. This technology eliminates fossil fuels and the need for hydronic loops common with incumbent terminal units, while enabling:

> Significant reduction in emissions (CO₂e) Lower total cost of ownership (TCO) Elimination of refrigerants (HFCs)

> > **Building-level Benefits**

reduction in

reduction in

embedded CO2e emissions

operational CO₂e emissions

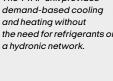
lower total cost of ownership



Application Areas

TTAP units have been deployed for active cooling, heating and ventilation of common commercial building spaces such as open-plan offices, meeting rooms, common areas, lobbies, etc. Additional applications are being explored by our partners for retrofits and new construction.

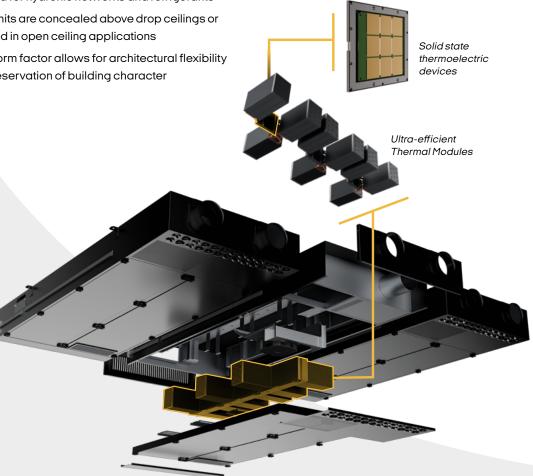
The TTAP unit provides demand-based coolina and heating without the need for refrigerants or



Operating Principles

- Distributed TTAP units provide active cooling and heating throughout the building
- Each TTAP unit is controlled independently by the BMS, ensuring both occupants' comfort as well as overall system energy efficiency
- Air Handling Units (AHUs) supply pre-conditioned fresh air to TTAP units
- Hot air (in cooling mode) or cold air (in heating mode) is returned from the TTAP units to the AHU via the return air duct
- TTAP units are powered by 110V or 220V AC without the need for hydronic networks and refrigerants
- TTAP units are concealed above drop ceilings or exposed in open ceiling applications
- Small form factor allows for architectural flexibility and preservation of building character

- · Maintenance is minimal due to the elimination of compressors and refrigerants
- Minimum supply and return airflow of 216 m³/h per TTAP aligns with ASHRAE 62.1 and 241, and CDC recommendations for healthy indoor air quality [IAQ]
- TTAP units can be coupled with on-site renewable energy production (e.g. solar panels) to enable even higher energy efficiency



TTAP

SOLID STATE HVAC INNOVATION

Functionality

Cooling & heating of ambient air

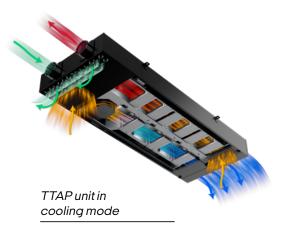
- Ambient air is recirculated through the TTAP unit by an integrated fan
- Air is conditioned (cooled or heated) by Thermal Modules inside TTAP
- Conditioned air is diffused into the room through the grille at the end of the unit (side or front configuration)
- Cooling and heating capacity is variable in 10 stages via control of Thermal Modules

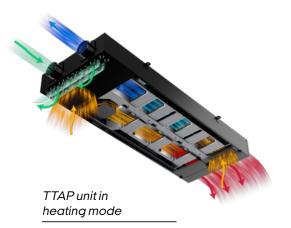
Air supply & diffusion

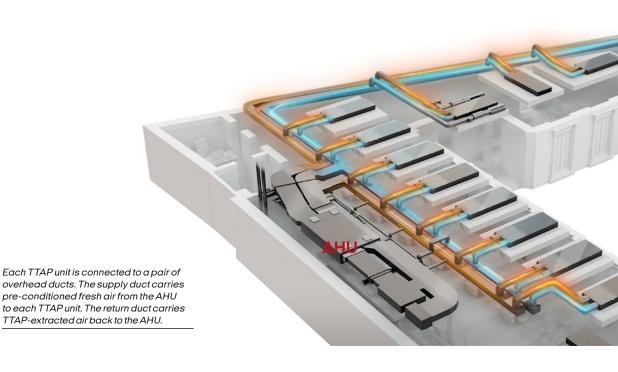
- Preconditioned fresh air is distributed into the room via a diffuser at one end of the TTAP unit
- Air flow rates can vary between 108 and 216 m³/h, with an optional VAV function

Air extraction & return

- The TTAP unit has a return air intake which is used to evacuate stale air from the room
- Return air is routed through the Thermal Modules inside the TTAP unit to absorb heat (when in cooling mode) or cold (when in heating mode) before entering the return air duct
- Evacuated air is balanced with an equal volume of fresh air from the AHU





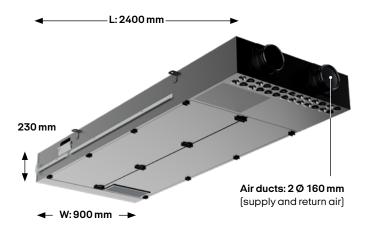


TTAP Specifications

	SI			
Electrical	Cooling		Heating	
Voltage [VAC]	110	240	110	240
Current [A]	1.1 - 5	0.5 - 2.3	1.2-5.2	0.6 - 2.4
Max current (A)	5.5	2.5	5.5	2.5
Air Flow				
Min/Max AHU supply/return (m³/hr)	108 - 216		108 - 216	
Max recirculation (m³/hr)	238		238	
Min Reject Pressure drop (Pa)	100		100	
Supply/return duct dia (mm)	160		160	
Supply Temp [°C]]	12 - 14		19 - 21	
Ambient Air Temp (°C)	21-26		19 - 21	
Ambient Air Humidity (%rh)	20 - 55%			
PMV (Predicted Mean Vote)	-0.5 to +0.5			
Performance				
Total Capacity [W]	844-	1284	940	
Thermo Electric Capacity (W)	40	0	94	0
Typical coverage (m²)	15 - 25			
Dimensions				
Length (mm)	2400			
Width (mm)	900			
Height (mm)	230			

Installation and Physical Dimensions

TTAP units can be attached directly to the ceiling surface or suspended via threaded rods using two mounting brackets on each side of the unit.



Weight: 130 kg

Electrical & Controls

- TTAP units can be powered by either 110V or 230V AC circuits. Maximum power of 600W per TTAP
- Complies with EN-60335 safety and EN-55014 & EN-61000 EMC. UL certification is planned.
- Each TTAP unit comes with an onboard controller that can interface with common BMS systems

Maintenance

Maintenance of TTAP units is easy and should be performed annually by simply opening the two front doors giving access to the supply plenum.

Maintenance operations:

- · Clean the exchanger with vacuum cleaner
- Clean the front panel and fan
- Take a visual check of the terminal conditions inside the unit
- Check conditions of terminal blocks: TTAP platform and controllers

Performance check:

- HAQ (Halton Air Quality control) settings for terminals
- Blower/extractor flow rates by pressure test
- Fan operation
- The operation of blower/extractor servo-controls on variable flow boxes for Halton TTAP
- TP1 fitted.

Digital version of the brochure

