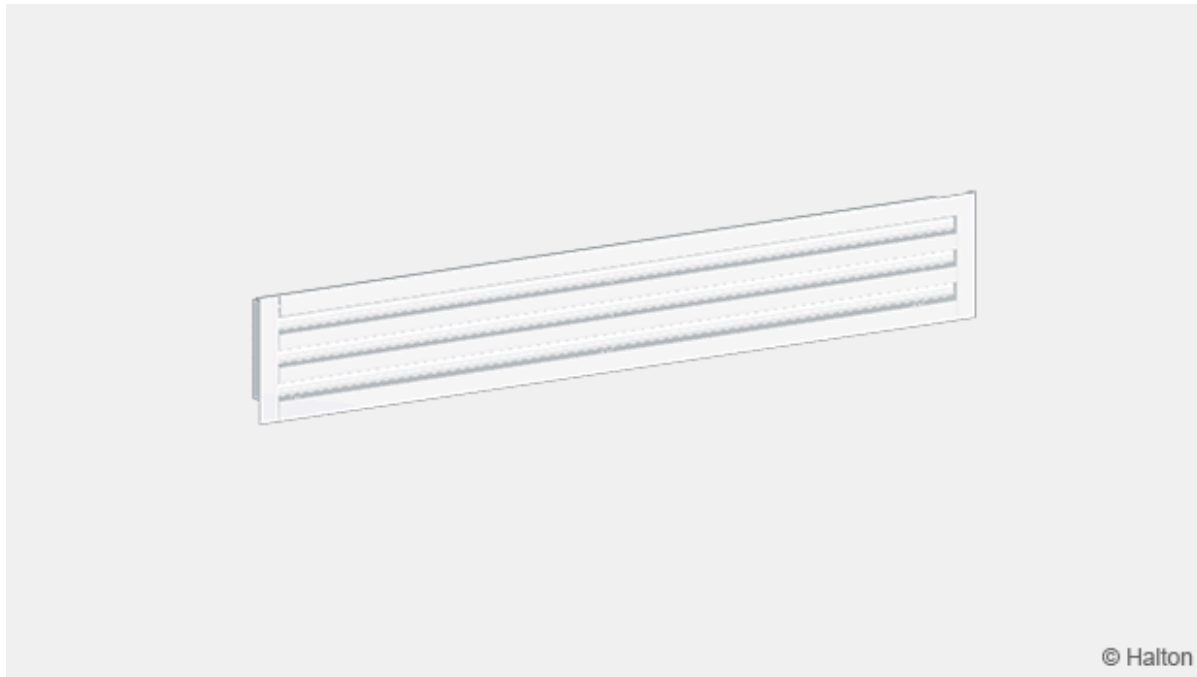


Halton SLL – Linear slot diffuser



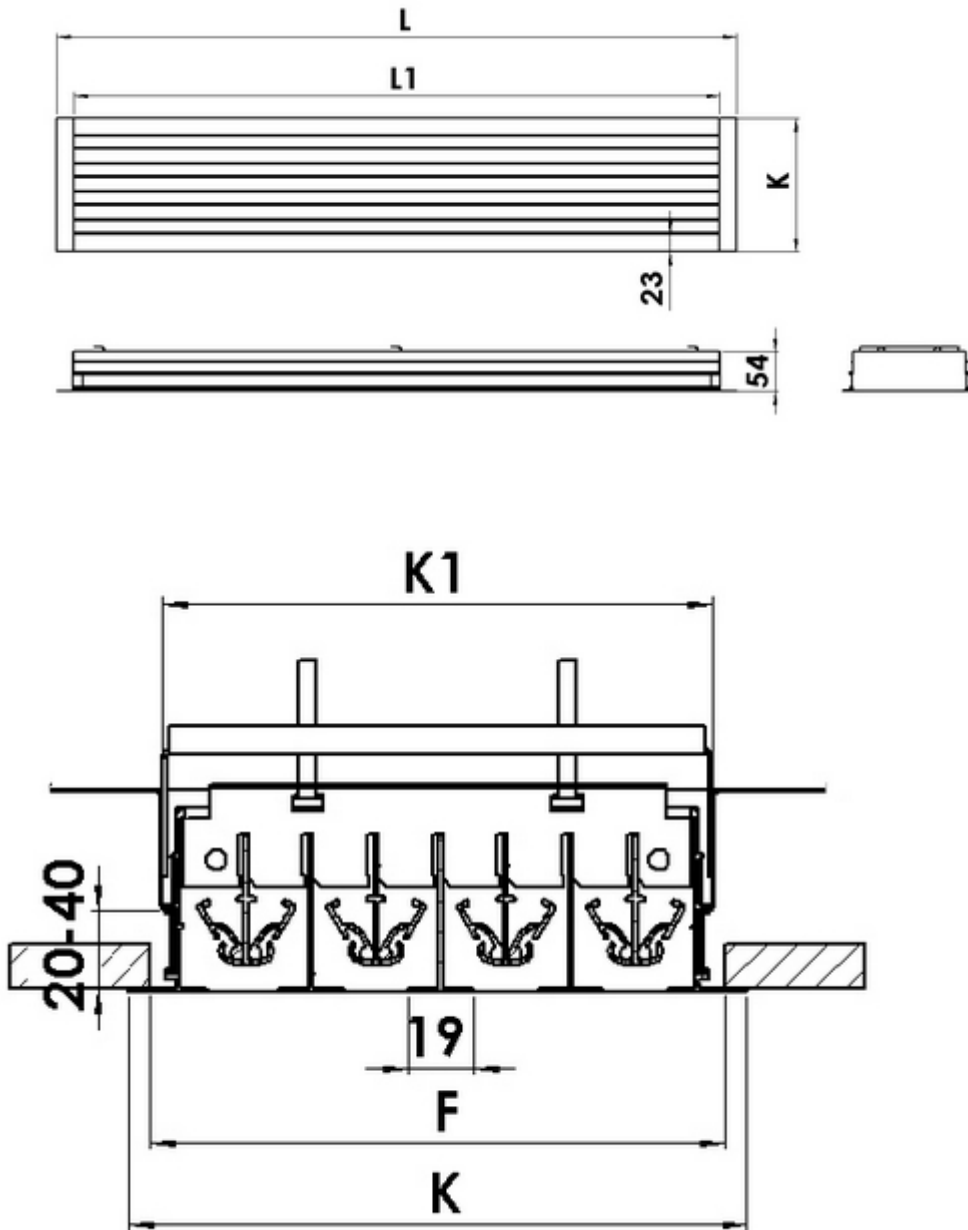
Overview

- Horizontal or vertical plane jet air supply
- Suitable also for supply and exhaust
- Special profile diffuser blade creates a Coanda effect which enables wide range of airflow rates
- Supply in one or two directions
- Ceiling or wall installation, suitable also for continuous “wall to wall” installations
- Adjustable throw pattern, flexibility of orientation with different configurations
- Detachable diffuser allows cleaning of the terminal unit and ductwork

Accessories

- Plenum with a circular duct connection(s) D160...250mm with rubber gasket
- Plenum options with measurement and adjustment functions
- Sound insulation for plenum

Dimensions



Standard dimensions of the Halton SLL linear slot with standard end caps are presented in the table at the end of this page.

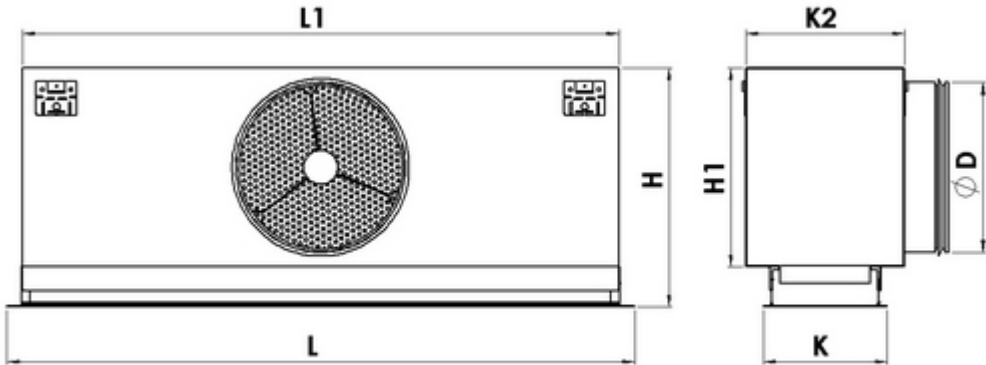
The amount of spigots shown in table below is Halton's recommendation. On request other amount of spigots and sizes are available. Please contact your sales.

In addition to standard linear slot diffuser sizes, other sizes can be ordered.

The maximum active length of one piece is 2000 mm. The minimum is 372 mm.

Continuous diffusers with modular design are also available for installation lengths greater than 2000 mm.

Halton SLL + Halton PLL



Standard dimensions of the Halton SLL + Halton PLL unit with standard end caps are presented in the table below.

Active length	Slots	F	L	L1	H	H1	K	K1	K2	ØD
572	1	54	618	572	255..275	200	67	47	117	1×160
872	1	54	918	872	255..275	200	67	47	117	1×160
1172	1	54	1218	1172	255..275	200	67	47	117	1×160
1472	1	54	1518	1472	255..275	200	67	47	117	2×160
1772	1	54	1818	1772	255..275	200	67	47	117	2×160
572	2	92	618	572	295..315	240	105	85	155	1×200
872	2	92	918	872	295..315	240	105	85	155	1×200
1172	2	92	1218	1172	295..315	240	105	85	155	1×200
1472	2	92	1518	1472	295..315	240	105	85	155	2×200
1772	2	92	1818	1772	295..315	240	105	85	155	2×200
572	3	130	618	572	295..315	240	143	123	193	1×200
872	3	130	918	872	295..315	240	143	123	193	1×200
1172	3	130	1218	1172	295..315	240	143	123	193	1×200
1472	3	130	1518	1472	295..315	240	143	123	193	2×200
1772	3	130	1818	1772	295..315	240	143	123	193	2×200
572	4	168	618	572	345..365	290	181	161	231	1×250
872	4	168	918	872	345..365	290	181	161	231	1×250
1172	4	168	1218	1172	345..365	290	181	161	231	1×250
1472	4	168	1518	1472	345..365	290	181	161	231	2×250
1772	4	168	1818	1772	345..365	290	181	161	231	2×250

Installation hole in the ceiling = $F \times (L1+10)$

Material

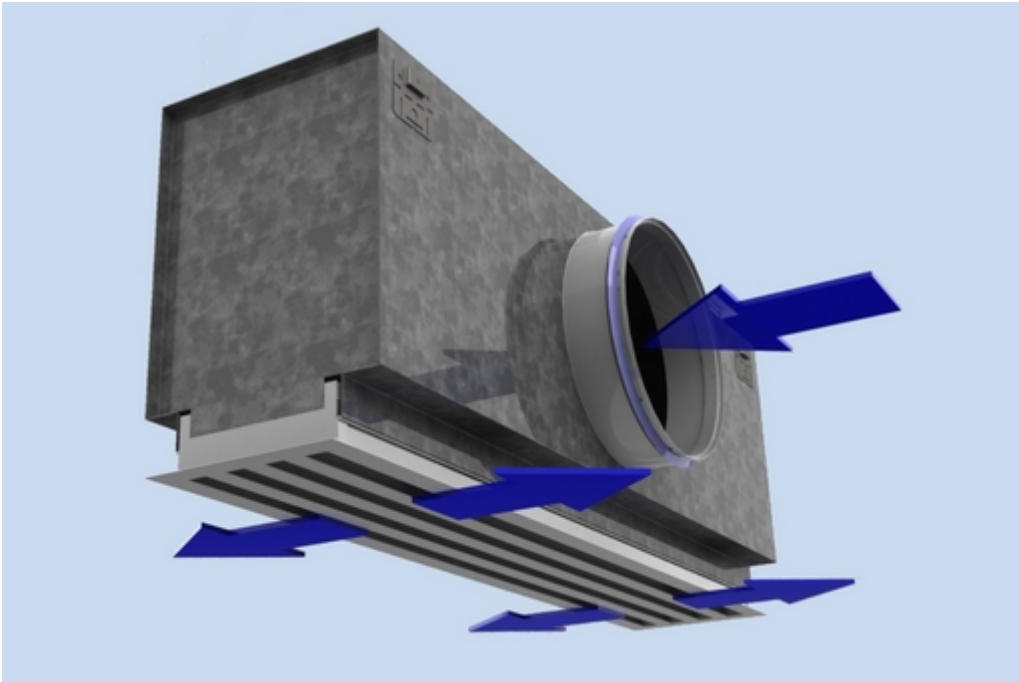
Part	Material	Finishing	Note
Outer frame	Aluminium	Mill finished, Epoxy-painted: White (RAL 9003 / 30% gloss)	Special colours available. Epoxy/polyester painted as option.
End caps / T profiles	Aluminium	Mill finished, Epoxy-painted: White (RAL 9003 / 30% gloss)	Special colours available. Epoxy/polyester painted as option.
Inner vanes	Aluminium	Mill finished, Epoxy-painted : White (RAL 9003 / 30% gloss)	Special colours available. Epoxy/polyester painted as option.
Flow deflection vanes (for supply application)	Aluminium	Mill finished	Special colours available. Epoxy/polyester painted as option.
Plenum	Galvanised steel	–	–

Accessories

Accessory	Code	Description
Plenum	PLL	Plenum for duct connection (with or without attenuation material)
Plenum	PLD	Plenum for duct connection (without attenuation material)
End caps	N1	For modular ceiling, Width = 23 mm (2 pcs)
End caps	E1	For modular ceiling, Width = 12.5 mm (2 pcs)
Installation brackets	–	For installation of the diffuser with a PLL or PLD plenum
Staff brackets	–	For installation of the diffuser without plenum

Special end caps are available for modular ceilings.

Function

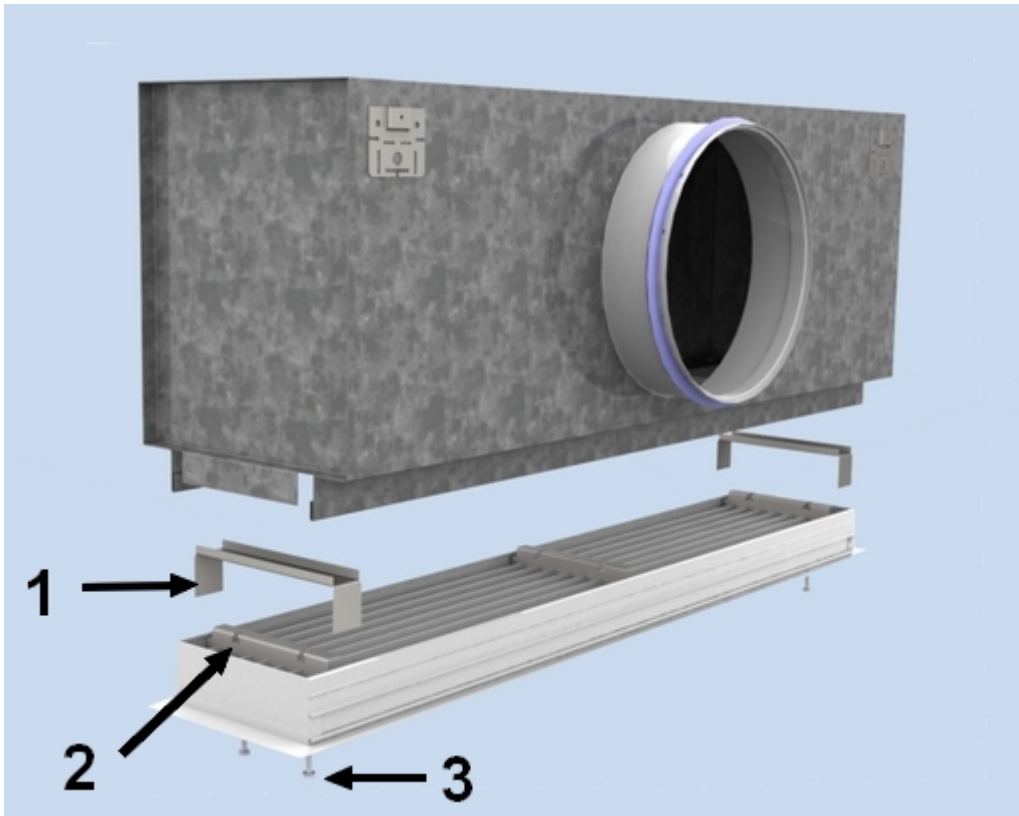


Supply air is supplied through the linear slots of the diffuser horizontally along the ceiling surface or vertically into the occupied zone.

For wall installation, the plane jet air is supplied horizontally or directed to the ceiling surface, which increases the throw length.

For an exhaust application, the diffuser is supplied without flow control vanes.

Installation



Code description

1. Mounting bracket
2. Transversal bar
3. Screw

The Halton SLL linear slot diffuser is connected directly to the Halton PLL or Halton PLD plenum. The plenum is installed into the suspended ceiling with M8 drop rods (not included in the delivery) and connected to the ductwork.

Remove the T-profiles of the Halton SLL by pulling them gently, in order to access the transversal bars located behind the profiles.

Fit the installation brackets into the grooves of the plenum and secure with the screws supplied with the unit.

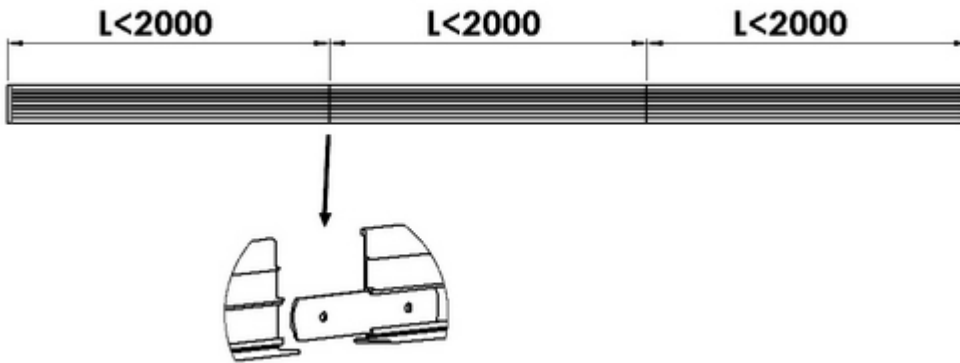
Put screws into the holes of the transversal bars. Screw on until the diffuser is flush to the ceiling. Replace the T-profiles.

The unit can be installed without plenum using the staff brackets. Those pieces are available as accessory (2 by slat or by linear meter).

String course mounting

The maximum length is 2000mm. So when length is superior to 2000mm, it is necessary to place side by side several pieces. Some alignment guides are given in order to make the the mounting

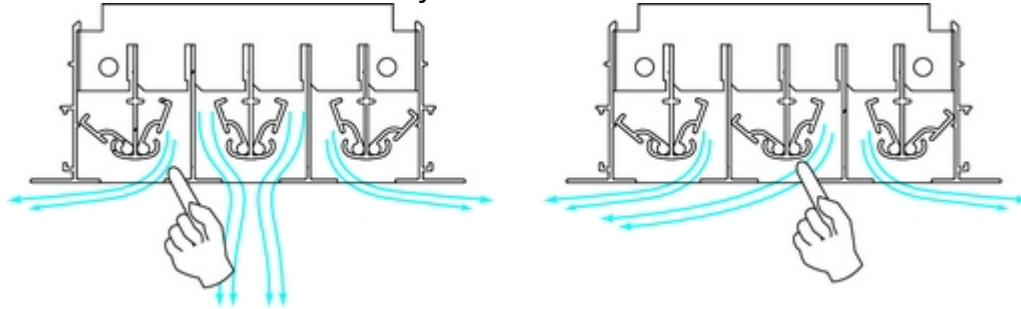
easier.



Adjustment

The air pattern can be changed through 180° by adjusting the flow deflection vanes using a screwdriver. Each deflection vane section can be individually adjusted without removing the T-profiles in order to provide flexibility in supply air pattern orientation.

Diffusers are delivered unadjusted with the flow deflection vanes in the open position.



To aid in adjusting and measuring the air flow rate, it is recommended that the diffuser is connected to a plenum equipped with a MSM.

The supply airflow is determined by measuring the pressure difference with a measurement module.

Measure the differential pressure with a manometer. The airflow rate is calculated according to the following formula:

$$q_v = k * \sqrt{\Delta p_m}$$

Δp_m Measured pressure [Pa]

k Factor given as a function of mounting and diameter

q_v Airflow rate [l/s]

The k factor for installations with different safety distances (distance of other items from the MSM):

NS	Safety distance	
	> 6xD	min 3xD
160	19	22
200	49	32
250	51	51

Adjust the airflow rate by rotating the control spindle until the desired setting is achieved.
 Lock the damper in position with a screw.
 Replace the tubes and spindle in the plenum, and return the linear diffuser to its position.

Servicing

Remove the T-profiles.
 Remove the linear diffuser by unscrewing the screws of the transversal bars.
 Clean the parts by wiping with a damp cloth.
 Push the linear diffuser back into place by screwing the transversal bars to the installation brackets.

Option:

With balancing plenum Halton PLD + MSM/MEM or Halton PLL + MSM/MEM

Remove the measurement and adjustment module by gently pulling the shaft (not the control spindle or measurement tubes!).
 Wipe the parts with a damp cloth, instead of immersing in water.
 Reassemble the measurement and adjustment module by pushing the shaft back into place until the module meets the stopper.
 Push the linear diffuser back into place by screwing the transversal bars to the installation brackets.

Specification

Halton-brand ceiling diffuser, type Halton SLL, with one to four slots, suitable for variable air flow.

Excellent Coanda effect provided with a wide range of airflow rates.
 Each air pattern adjustment section comprises two flow deflection vanes.
 The supply air pattern is directable by adjusting the flow deflection vanes without any change in the appearance of the diffuser.

The linear slot diffuser has an extruded aluminium outer frame, flow deflection vanes and T-profiles, and polyester-painted to white (RAL 9003) colour.

The diffuser is connected to the ductwork using a plenum with mineral wool as sound attenuation material.

The removable linear slot diffuser is mounted into the plenum with invisible screws.

The plenum comprises an airflow measurement and adjustment module.

The linear diffuser is removable in order to provide access to the measurement and adjustment module in the plenum.

Flow deflection vanes and T-profiles are easily removable for access to the plenum.

Order Code

SLL/S-N-L; SE-ST-FI-CO-ID-ZT

S = Model

S Supply

E Exhaust

N = Number of slots

1, 2, 3, 4

L = Active length (mm)

372, +1, ..., 50000

Other options and accessories

FP=Front plate option (available from Crépy factory)

N No

TC TC Ceiling

FC Finline Ceiling

SE = End caps (Y/N)

Y Yes

N No

ST = Type of end caps

NA Not assigned

N1 Standard 23 mm

E1 12,5mm

FI = Finishing

PN Painted

MF Mill finished

CO = Colour

SW Signal white (RAL 9003)

X Special colour (RAL xxxx)

N No painting

ID = Diffuser assembled with plenum (available from Crépy factory)

N No

Y Yes

ZT = Tailored product

N No

Y Yes (ETO)

Sub products

PLL Plenum (Linear slot diffusers)

PLD Plenum (Diffusers)

Code example

SLL/S-1-400, SE=Y, ST=N1, FI=PN, CO=SW, ZT=N